

Service portfolio

Certified to : ISO/TS 16949-2002
ISO 14001-2004

Coating type	Process	Max. dimensional deviations	Wall thickness	Weight	Pre-treatment	Chromium (VI) free
Cathodic dip coating	Rack	L: 850mm H: 1250mm W: 500mm	max. 12 mm	max. 20 kg	Spray degreasing ZnPh	Yes
Powder	Rack	L: 3000mm H: 1500mm W: 500mm	max. 12 mm	max. 20 kg	Spray degreasing FePh / ZnPh	Yes
Zinc flakes Delta Tone 9000 Delta Protekt KL 100	Barrel	L: 300mm	max. 12 mm	max. 500 g	Dip degreasing ZnPh	Yes
Zinc flakes Delta Seal GZ black Delta Seal GZ silver	Barrel	L: 300mm	max. 12 mm	max. 500 g	Dip degreasing ZnPh	Yes
Zinc flakes Magni B46	Barrel	L: 300mm	max. 12 mm	max. 500 g	Dip degreasing ZnPh	Yes
Zinc flakes Magni B37 (SW GZ) Magni B18 (SI GZ)	Barrel	L: 300mm	max. 12 mm	max. 500 g	Dip degreasing ZnPh	Yes
Zinc flakes Seal VH300 + VH301	Barrel	L: 300mm	max. 12 mm	max. 500 g	Zinc flake	Yes
Zinc phosphating Thin layer / Thick layer	Barrel	L: 300mm	max. 12 mm	max. 500 g	---	Yes
Zinc phosphating Thin layer	Rack	L: 850mm H: 850mm W: 400mm	max. 12 mm	max. 20 kg	---	Yes
Oiling	Barrel	L: 300mm	max. 12 mm	max. 500 g	Dip degreasing ZnPh	Yes

Effective 01/2009